



ALL DIMENSIONS ARE IN MILLIMETRES

NOTES: –

01. DESIGN PRESSURE : 67.3 Kg/Cm² (q)

02. DESIGN TEMPERATURE : 601° C

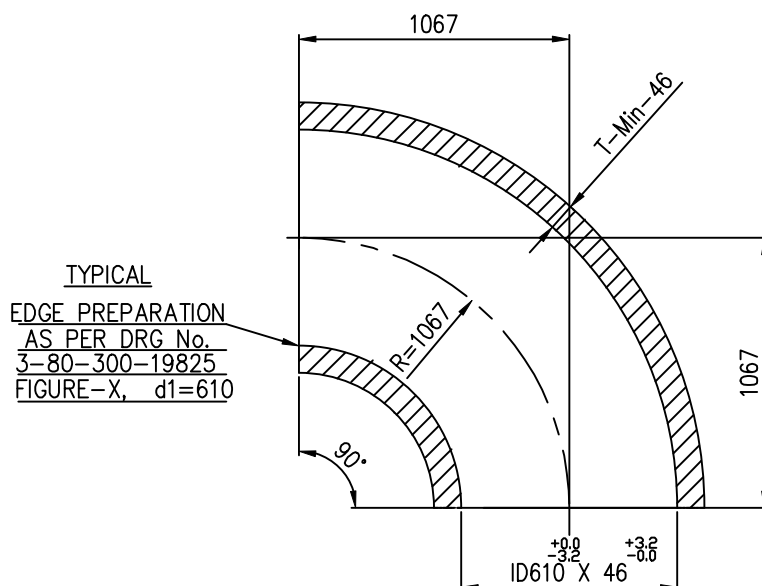
03. FITTING SHALL CONFORM TO ALL THE REQUIREMENTS OF ASME B16.9 & A 234(LATEST).

04. THIS DRAWING IS FOR INDICATING THE OVER ALL DIMENSIONS, CONNECTING PIPE SIZE AND MATERIAL SPECIFICATION.

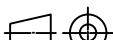
05. FOLLOW APPLICABLE QP AND TDG FOR THE PROJECT

06. CONNECTING PIPE SIZE IS PIPE ID610X46

07. WEIGHT GIVEN IN BOM IS INDICATIVE ONLY.



	BW LR 90DEG ELBOW ID610X46		92 504 089 0000	A		1246	570
			SA234P91				
VAR NO.	DESCRIPTION	STD	MATL. CODE	A	UNIT	UNIT.WT.(Kg)	
			MATL. SPECN.	C	DI	QTY.	

		BHARAT HEAVY ELECTRICALS LIMITED PIPING CENTRE CHENNAI 600 017				NAME	SIGN	DATE	NO. OF VAR
					DRN	N.SUDARSSAN	Sd.....	22.02.2019	
					CHD	V.PAVAN KUMAR	Sd.....	23.02.2019	
					APPD	SESHAGIRI R	Sd.....	24.02.2019	
DEPT	GRADE OF UNTOL DIM C / M / F		SCALE N.T.S	WEIGHT (KG). 1246.570	BHEL PO REF.NO:			ITEM NO.	NO. OF ITEMS
CODE									
TITLE BW LR 90DEG ELBOW ID610X46 (SA234P91)					CARD CODE U 01	DRAWING NO. 4-80-312-83176			REV 00